

with hand and head



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<https://www.apraktika.hu/en/polyurethane-silent-casting-resin-74>

## Polyurethane Elastomer for Vibration Damper: Mixing Ratios

This Sil-74 polyurethane elastomer system consists of a polyol and isocyanate components that cure at room temperature and are suitable for manual processing.

Depending on the packaging, the total weight of the two components is 156 grams or 312 grams.

According to the selected hardness, the mixing ratio and their weight varies, which can be found in the table below.

Important Note: The color of the resin is pink, but may vary. If in doubt, call our customer service!

Hardness	Isocyanate Small package	Polyol Small package	Mixig ratio by weight %
74 Shore A	36 g (72 g)	120 g (240 g)	100:30
80 Shore A	40 g (134 g)	116 g (232 g)	100:35
85 Shore A	48 g (148 g)	108 g (216 g)	100:45
90 Shore A	52 g (174 g)	104 g (208 g)	100:50

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